



MTZ18-5VI

Reciprocating compressor, MTZ18JA5AVE

Refrigerants: R404A; R407C; R452A; R407A; R134a; R454C; R407F; R513A; R448A; R455A; R449A, Segment usage: Refrigeration MT, Compressor power supply

[V/Ph/Hz]: 220-240/1/50

PRODUCT DETAILS

Gross weight	23.88 Kg
Net weight	22 Kg
Volume	37.098 Liter
EAN	5702428661706
Approval standard	CE
	UL
	CCC (except R407A
	R407F)
Auxiliary winding resistance	3.83
(start winding) for single-phase	
compressors [Ohm]	
Brand technique	Reciprocating compressor
Capacity control	Fixed speed
Capacity of capacitor A	20 μF
Capacity of capacitor B	100 μF
Capacity of capacitor C	10 μF
Colour	Blue
Compressor power supply [V/Ph/	220-240/1/50
Hz]	
Configuration code	Single
Connection type	Rotolock
Cylinder	1
Description	MTZ018-5
Diameter [mm]	224 mm
Discharge connection height [mm]	68 mm
Discharge connection pipe size [in]	3/8 in
Discharge connection size [in]	1 in
Drawing number	8501021e
Economizer	No
Factory HP [bar]	25 bar
Factory LP [bar]	25 bar
Family	MTZ
Fitting remark	(shipped with rotolock version only)
Fitting sleeve	ODF
Fitting standard	Rotolock
Frequency [Hz]	50
Gauge port HP	None
Gauge port LP	Schrader
Generation code	A



PRODUCT DETAILS

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Glass mounting	Threaded
Glass torque [Nm]	50 N-m
GP LP torque [Nm]	15 N-m
High side max pressure (Ps)	29.4 bar
High Side TS Max	150 ℃
High Side TS Min	-35 °C
High Side Volume	0.3 L
High value of nominal voltage at	240 V
50Hz [V]	
High value of voltage range at 50Hz	264 V
[V]	
IP protection class	IP55 (with cable gland)
Low side max pressure (Ps)	22.6 bar
Low Side TS Max	50 ℃
Low Side TS Min	-35 ℃
Low Side Volume	7.5 L
Low value of nominal voltage at	220 V
50Hz [V]	
Low value of voltage range at 50Hz	198 V
[V]	
LRA	40 A
Main winding resistance for single-	1.35
phase compressors [Ohm]	
MCC	10 A
Model Number	MTZ18JA5AVE
Motor protection	Internal overload protector
Mounting torque [Nm]	15 N-m
Network power supply [V/Ph/Hz]	220-240/1/50 208-230/1/60
Nominal cooling capacity at 50Hz	1.9 kW
Nominal cooling capacity at 60Hz	2.6 kW
Number of starts per hour [Max]	12
Oil charge [L]	0.95 L
Oil equalization	3/8" flare SAE
	370 Hale 37E
Oil equalization torque [Nm]	30 N-m
Oil equalization torque [Nm] Oil reference	
	30 N-m
Oil reference	30 N-m 175PZ
Oil reference Packaging height [mm] Packaging length [mm] Packaging weight [Kg]	30 N-m 175PZ 385 mm 330 mm 24 kg
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Oil reference Packaging height [mm] Packaging length [mm] Packaging weight [Kg] Packaging width [mm] Packing format	30 N-m 175PZ 385 mm 330 mm 24 kg
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Oil reference Packaging height [mm] Packaging length [mm] Packaging weight [Kg] Packaging width [mm] Packing format Packing quantity Phase Power connections	30 N-m 175PZ 385 mm 330 mm 24 kg 295 mm Single pack
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Oil reference Packaging height [mm] Packaging length [mm] Packaging weight [Kg] Packaging width [mm] Packing format Packing quantity Phase Power connections Product Group	30 N-m 175PZ 385 mm 330 mm 24 kg 295 mm Single pack 1 1 Spade Hermetic compressors
Oil reference Packaging height [mm] Packaging length [mm] Packaging weight [Kg] Packaging width [mm] Packing format Packing quantity Phase Power connections Product Group Product Name Description	30 N-m 175PZ 385 mm 330 mm 24 kg 295 mm Single pack 1 1 Spade Hermetic compressors MTZ
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PRODUCT DETAILS

Relief valve



R449A R452A R454C R455A

R513A None

Rotational speed at 50Hz [rpm] 2900 rpm

Segment usage Refrigeration MT

Shipped fittings Suction and discharge solder sleeves,

rotolock nuts and gaskets

Shipped instructions

Installation instructions

Shipped mounting Mounting kit with grommets, bolts,

Shipped oil nuts, sleeves and washers
Initial oil charge

Suction connection height [mm] 263 mm
Suction connection material -

Suction connection pipe size [in] 1/2 in

Suction connection size [in] 1 in

 Swept volume [cm3]
 30.23 cm³

 Technology
 Reciprocating

 Test dif [bar] [Max]
 30 bar

 Test HP [bar] [Max]
 30 bar

 Test LP [bar] [Max]
 25 bar

 Torque earth [Nm]
 3 N-m

 Torque power [Nm]
 3 N-m

 Total height [mm]
 333 mm

 Type
 MTZ018

 Voltage of capacitor A [V]
 440 V

 Voltage of capacitor B [V]
 330 V

 Voltage of capacitor C [V]
 440 V

For Documents, Software, Visuals and more information, please use this link to visit the product page on Danfoss Product Store 🖸

Accessories



8153007 🗷

Connector, Solder Sleeve

Solder sleeve, P06 (1" rotolock, 1/2" ODF)



8156001 🗷

Mounting, Compressor kit

Mounting kit for one and two-cylinder compressor, including 3 grommets, 3 bolts

For more information, please use this link to visit the product page on Danfoss Product Store 🗷



Accessories



8156130 🗷

Connector, GASKET

Gasket, 1"



120Z0638 🗷

Lubricant, 175PZ

POE lubricant, 175PZ, 1-litre can



8156134 🗷

Electrical component, Terminal box

Service kit for terminal box 80 x 96 mm, including 1 cover, 1 clamp



8173001 🗷

Electrical component, Start capacitor

Start capacitor 330V, 98 µF



7701026 🗷

Electrical component, Starting kit

PSC starting kit, 20 μ F, 10 μ F



120Z0575 12

Acoustic hood, Reciprocating

Acoustic hood for one-cylinder compressor



7750009 🗷

Electrical component, Discharge thermostat kit

Discharge thermostat kit



8156009 🗷

Connector, GASKET

Gasket set, 1", 1-1/4", 1-3/4", OSG gaskets black and white



120Z0639 12

Lubricant, 175PZ

POE lubricant, 175PZ,2.5L CAN



8153010 🗷

Connector, Solder Sleeve

Solder sleeve, P01 (1" rotolock, 3/8" ODF)

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Spare Parts



7703004 🗷

Connector, Valve set

Valve set, V06 (1"~1/2"), V01 (1"~3/8")



7773106 🗷

Heater, Crankcase heater

Belt type crankcase heater, 54 W, 230 V, CE mark, UL



7701022 🗷

Electrical component, Starting kit

CSR starting kit, 20 μF , 10 μF , 98 μF



8156019 🗷

Connector, Sight glass

Oil sight glass with gaskets (black and white)



7701026 🗷

Electrical component, Starting kit

PSC starting kit, 20 μ F, 10 μ F



8173022 🗷

Electrical component, Relay

Starting relay type RVA-6AMKL/3ARR3J4A4



8168031 🗷

Connector, Rotolock service valve

Rotolock valve, V06 (1" rotolock, 1/2" ODF)



8168027 🖸

Connector, Rotolock service valve

Rotolock valve, V01 (1" rotolock, 3/8" ODF)



7701028 🗷

Electrical component, Starting kit

CSR starting kit, prewired box, 20 μF , 10 μF , 98 μF



8156145 🗷

Connector, GASKET

Gasket for oil sight glass (black chloroprene)

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Spare Parts



120Z0459 ☑ **Heater, PTC heater** PTC heater 27W, CE mark, UL

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